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CLAIMS

What is claimed is:

1. A method of performing spectrophotometric analysis on a portion of a liquid sample in a clinical analyzer, comprising the steps of:

providing one or more sample containers holding an amount of sample liquid, and providing a clinical analyzer with a sample handler, a metering system, a supply of reagents; and simultaneously performing repeating cycles of a first clinical chemistry process conducting clinical tests and a parallel spectrophotometry process conducting spectrophotometric analysis;

wherein at least a portion of sample liquid is passed from the first clinical chemistry process to the spectrophotometry process.

- 2. A method of performing measurements on at least a portion of a liquid sample in a clinical analyzer, comprising the steps of:
- or more sample containers holding an amount of sample liquid; with sample metering apparatus having a proboscis, one or more metering tips having a tubular shape with a metering aperture at one end, a metering pump coupled with the proboscis; and sample processing apparatus having one or more test elements;
 - (b) attaching a tip to the proboscis to create a metering assembly;
- (c) moving the metering assembly to an initial aspiration position, in which the metering aperture of the tip is immersed in sample liquid;

- (d) creating a partial vacuum with the metering pump, causing a selected volume of sample liquid to be aspirated from a sample container into the tip;
 - (e) moving the metering assembly to a dispensing position;
- (f) creating a partial pressure with the metering pump, causing a portion of the sample liquid to be dispensed from the metering tip onto a test element;
 - (g) the sample processing apparatus then performing at least one clinical chemistry test and analysis;
 - (h) the metering assembly moving to a tip ejection position;
 - (i) removing the metering tip from the proboscis;
 - (j) performing a sample quality measurement on the sample liquid in the ejected tip;

wherein said steps (b)-(h) are repeated in a primary analyzer cycle; wherein said steps (h)-(j) are repeated in a secondary sample quality cycle; such that at least portions of the primary and secondary cycles occur simultaneously.

- 3. The method of Claim 2, wherein the test elements are thin film slides.
- 4. The method of Claim 2, wherein the step of performing a sample quality measurement includes performing at least one additional test that is also conducted during said step of performing clinical chemistry tests, further comprising the additional step of:

comparing the results of the tests, and using the comparison to calibrate the analyzer.

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- 5. The method of Claim 2, wherein the sample quality measurement is performed by a spectrophotometer.
- 6. A method of performing measurements on at least a portion of a liquid sample in a clinical analyzer, comprising the steps of:
 - (a) providing a clinical analyzer with sample handling apparatus having one or more sample containers holding an amount of sample liquid; with sample metering apparatus having a proboscis, one or more metering tips having a tubular shape with a metering aperture at one end, a metering pump coupled with the proboscis; and sample processing apparatus having one or more test elements;
 - (b) attaching a tip to the proboscis to create a metering assembly;
 - (c) moving the metering assembly to an initial aspiration position, in which the metering aperture of the tip is immersed in sample liquid;
 - (d) creating a partial vacuum with the metering pump, causing a selected volume of sample liquid to be aspirated from a sample container into the tip;
 - (e) moving the metering assembly to a dispensing position;
 - (f) creating a partial pressure with the metering pump, causing a portion of the sample liquid to be dispensed from the metering tip onto a test element;
- (g) the sample processing apparatus then performing at least one clinical chemistry test and analysis;
 - (h) the metering assembly moving to a tip ejection position;
 - (i) removing the metering tip from the proboscis;

(j) performing a spectrophotometric measurement on the sample liquid in the ejected tip;

wherein said steps (b)-(h) are repeated in a primary analyzer cycle; wherein said steps (h)-(j) are repeated in a secondary spectrophotometric cycle; such that at least portions of the primary and secondary cycles occur simultaneously.

- 7. The method of Claim 6, whereby the throughput of the analyzer is increased to a rate greater than a serial method of operating an analyzer.
- 8. The method of Claim 6, wherein the tips have a tubular body and a capillary tip, connected by a cone such that the sample quality measurement is performed though the cone of the tip.
- 9. The method of Claim 6, wherein at least some of said steps are conducted automatically by a computer.
- 10. The method of Claim 6, wherein the sample quality measurement step includes measuring hemoglobin, lipids, bilirubin, and biliverdin.
- 11. A method of analyzing a portion of a liquid sample in a clinical analyzer, comprising the steps of:

providing one or more sample containers holding an amount of sample liquid, and providing a clinical analyzer with a sample handler, a metering system, a supply of reagents; and

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simultaneously performing repeating cycles of a first clinical chemistry process conducting clinical tests, a parallel spectrophotometry process conducting spectrophotometric analysis, and a parallel second clinical chemistry process conducting clinical tests;

wherein at least a portion of sample liquid is passed from the first clinical chemistry process to the spectrophotometry process, and at least a portion of sample liquid is passed from the spectrophotometry process to the second clinical chemistry process.

- 12. A method of performing measurements on at least a portion of a liquid sample in a clinical analyzer, comprising the steps of:
- (a) providing a clinical analyzer with sample handling apparatus having one or more sample containers holding an amount of sample liquid; with sample metering apparatus having a proboscis, one or more metering tips having a tubular shape with a metering aperture at one end, a metering pump coupled with the proboscis; and sample processing apparatus having one or more test elements;
 - (b) attaching a tip to the proboscis to create a metering assembly;
- (c) moving the metering assembly to an initial aspiration position, in which the metering aperture of the tip is immersed in sample liquid;
- (d) creating a partial vacuum with the metering pump, causing a selected volume of sample liquid to be aspirated from a sample container into the tip;
 - (e) moving the metering assembly to a dispensing position;
- (f) creating a partial pressure with the metering pump, causing a portion of the sample liquid to be dispensed from the metering tip onto a test element;

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the sample processing apparatus then performing at least one clinical

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15. A clinical analyzer for analyzing at least a portion of a liquid sample, comprising: sample handling apparatus having one or more sample containers holding an amount of sample liquid;

sample metering apparatus having a proboscis defining a metering lumen, one or more tips with a tubular shape and a metering aperture at one end, and a metering pump coupled with the proboscis lumen; the tips being removably attachable to the proboscis and allowing fluid communication between the metering pump and the metering aperture through the proboscis lumen;

sample processing apparatus having one or more test elements, an incubator and at least a thin film clinical chemistry system and a wet chemistry clinical testing system for conducting clinical tests on the liquid samples; and

sample quality apparatus having a spectrophotometer and a tip end clamping device;

the analyzer having several operating stations:

- an initial aspiration position where a metering aperture of the tip can be periodically immersed in sample liquid held within one of the sample containers; the metering pump adapted to create a partial vacuum to cause a selected volume of sample liquid to be aspirated from a sample container into the tip;
- (b) a dispensing position where the metering pump can create a partial pressure to cause a portion of the sample liquid to be dispensed from the tip onto a test element;
- (c) a thin film clinical chemistry testing position;

(d) a sample quality measurement position;

(e) a wet chemistry testing position.